

CAF 8 RED

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| Description | CAF 8 is a one component silicone elastomer which cures at room temperature: - Acetic. - Flowable. - Red. |
| Examples of applications | CAF 8 is mainly used in sealing and bonding applications for domestic appliances and industrial applications. It is notably used for: - sealing of steam chambers for electrical iron bases - sealing of clad heating elements - coating of conveyor belts |
| Key benefits | CAF 8 is quick curing, has good stability at high temperatures and good adhesion to many different surfaces at temperature and under conditions of humid heat. CAF 8 therefore provides perfect assembly and complete sealing between different materials subject to thermal stresses. CAF 8 also has good dielectric properties and is very resistant to chemical agents. |

| Typical properties | CAF 8 RED |
|----------------------------|-------------|
| Hardness ISO 868 | 34 sh.A |
| Elongation NF ISO 37 | 250 % |
| Tensile strength NF ISO 37 | 2 MPa |
| Viscosity NF T 76102 | 22000 mPa.s |

1. Before curing

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| Appearance..... | fluid paste |
| Colour..... | red |
| Odour | acetic |
| Specific gravity at 25°C (Standards ISO R 1183-DIN 53479-NM 703)..... | 1.14 |
| Flowability, in seconds (MIL S 880-2-D)..... | 30 |
| Brookfield viscosity, mPa.s (Standard NF T 76105 - ASTM D 445)..... | 22 000 |

2. Curing

CAF 8 starts curing as soon as the products come into contact with atmospheric moisture.

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| Skin formation time*, min. approx..... | 8 |
| Time required to cure 2 mm*, hours, approx..... | 6 |
| Cured thickness after 24 h*, mm, approx..... | 4.5 |

*Temperature 23 °C, relative humidity 50 %

The curing rate increases with temperature and hygrometry.

3. Cured product

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| 3.1. Specific gravity at 25 °C..... | 1.15 |
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(Standards ISO 2781-ASTM D 297-BS 903 part. A1)

3.2. Mechanical properties after 7 days at room temperature

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| Shore A hardness..... | 34 |
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(Standards ISO R 868-DIN 53505-ASTM D 2240 - BS 903 Part A7-NF T 46003-NM 471)

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| Modulus at 100 % elongation, MPa..... | 0.8 |
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(Standards ISO R 37 (H2)-DIN 53504-ASTM D 412 - BS 903 Part A2-NF T 46002 (H2)-NM 470)

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| Tensile strength, MPa..... | 2 |
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(Standards ISO R 37 (H2)-DIN 53504-ASTM D 412 - BS 903 Part A2-NF T 46002 (H2)-NM 470)

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Elongation at break, %..... 250
 (Standards ISO R 37 (H2)-DIN 53504-ASTM D 412 - BS 903 Part A2-NF T 46002 (H2)-NM 470)
 Tear strength, kN/m..... 6
 (Standards ASTM D 624 specimens A-NM 492)

3.3. Thermal properties

Lower usage temperature limit
 Brittle point , °C..... – 65
 Temperature range in continuous use, °C..... – 55 to +275
 (On a 2 mm thick film, 1000 h)
 Maximum peak recommended temperature
 (On a 2 mm thick film)
 - 72 h, °C..... + 300
 - 15 h, °C..... + 320
 - 15 min, °C..... + 350
 N.B.: These values are not absolute limits, but the range within which variations in mechanical properties are not reduced by more than 50 %.
 In the case of exposure for periods shorter than 72 h, the product withstands higher peak temperatures.

3.4. Adhesion properties

- On aluminium AG3:

 Curing 7 days at room temperature
 (1 mm thick joint, curing 7d at 23 °C, NM 748)
 Shear strength, MPa 0.2
 Type of failure..... adhesive
 Curing 7 days at room temperature + 1 h at 250 °C
 (1 mm thick joint, curing 7d at 23 °C, NM 748)
 Shear strength, Mpa..... 0.8
 Type of failure..... 100 % cohesive
 - On other surfaces:
 Self adhesion on glass, enamel, ceramics, epoxy paint
 Adhesion with primer 131 on polyamide, ABS, polycarbonate.

3.5. Thermal conductivity

Thermal conductivity at 30 °C, W/m.K..... 0.25
 (Standard NF x 10021)
 Thermal conductivity at 150 °C, W/m.K..... 0.20
 (Standard NF x 10021)

3.6. Dielectric properties

Dielectric strength, kV/mm..... 23
 (Standards NF C 26225-ASTM D 419-IEC 243)
 Dielectric constant at 1 MHz..... 2.4
 (Standards NF C 26230-ASTM D 150 - IEC 250)
 Power factor at 1 Mhz..... 2.6 x 10⁻³
 (Standards NF C 26230-ASTM D 150 - IEC 250)
 Volume resistivity, Ω.cm. 7 x 10¹⁵
 (Standards NF C 26215-ASTM D 257-IEC 93)

Please note: The typical properties are not intended for use in preparing specifications. Please contact our local Sales Department for assistance in writing specifications.

Instruction of use

Processing is particularly easy, since the products are delivered ready to use. Application can be carried out either manually or using robotic application equipment.
 CAF 8 is applied to one of the two joint surfaces and assembled before the product has formed a

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| | skin. It is recommended to apply CAF 8 to clean and dry surfaces. |
| Regulation | Please consult your local ELKEM SILICONES sales office. |
| Limitations | Please consult your local ELKEM SILICONES sales office. |
| Packaging | <ul style="list-style-type: none">• CAF 8 RED is available in<ul style="list-style-type: none">○ Drum of 230 KG (507.15 LB)○ Pallet of 250 KG (551.25 LB)○ Carton○ Drum of 25 KG (55.13 LB) |
| Storage and shelf life | When stored in its original packaging: CAF 8 RED may be stored at temperatures between 2°C / 36°F and 30°C / 86°F for up to 24 months from its date of manufacturing. Comply with the storage instructions and expiration date marked on the packaging. Beyond this date, Elkem Silicones no longer guarantees that the product meets the sales specifications. |
| Safety | Please consult the Safety Data Sheet of: CAF 8 RED |

Visit our website www.elkem.com/silicones/

Warning to the users

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